

Date: Monday, 08/09/2008 8:04:08 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|-------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | CABLE GUARD |
| Job Number : | 41874 | | |
| Estimate Number : | 12407 | | |
| P.O. Number : | | Part Number : | D3499042 |
| This Issue : | 08/09/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3499 REV B |
| First Issue : | 11 | Project Number : | N/A |
| Previous Run : | 40721 | Drawing Revision : | B |
| | Type : | Material : | |
| | SMALL /MED FAB | Due Date : | 15/09/2008 |
| Written By : | | Qty: | 34 Um: Each |
| Checked & Approved By : | | | |
| Comment : | Est Rev:A New Issue 06-05-05 JLM | | |
| | Est Rev:B As per Rev B 06-08-31 JLM | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|--------|----------------|
| 1.0 | D34992 | Mounting Plate |
|-----|--------|----------------|



✓ Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

MOUNTING PLATE

Batch: B 40722

SB

| | | |
|-----|--------|---------------------|
| 2.0 | D34993 | Plastic Cable Guard |
|-----|--------|---------------------|



✓ Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

PLASTIC CABLE GUARD

Batch: B 27210

SB

| | | |
|-----|--------|---------|
| 3.0 | D34995 | Placard |
|-----|--------|---------|



9 Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

PLACARD

Batch: B 28537

SB

| | | |
|-----|--------|------|
| 4.0 | AN3C5A | Bolt |
|-----|--------|------|



✓ Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bolt

Batch: M 108184

SB

| | | |
|-----|--------|------|
| 5.0 | AN3C6A | BOLT |
|-----|--------|------|



✓ Comment: Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s)

BOLT

Batch: M 108880

SB 08/09/08 (3)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 08/09/2008 8:04:08 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD

Job Number: 41874

Part Number: D3499042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960C10L

washer



Comment: Qty.: 10.0000 Each(s)/Unit Total: 60.0000 Each(s)

washer

Batch: M 108255

SA

7.0

MS210433

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total: 30.0000 Each(s)

Nut

Batch: M 108672

9

M 109147 (11)

SA

8.0

NAS1515H3L

WASHER



Comment: Qty.: 5.0000 Each(s)/Unit Total: 30.0000 Each(s)

WASHER

Batch: M 108964

SA 08/09/08 (3)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3499

SA 08/08/08 (3)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 08/09/08 (43)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PPP 41873

SA 08/09/08 (3)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/08

Job Completion



08.09.08

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

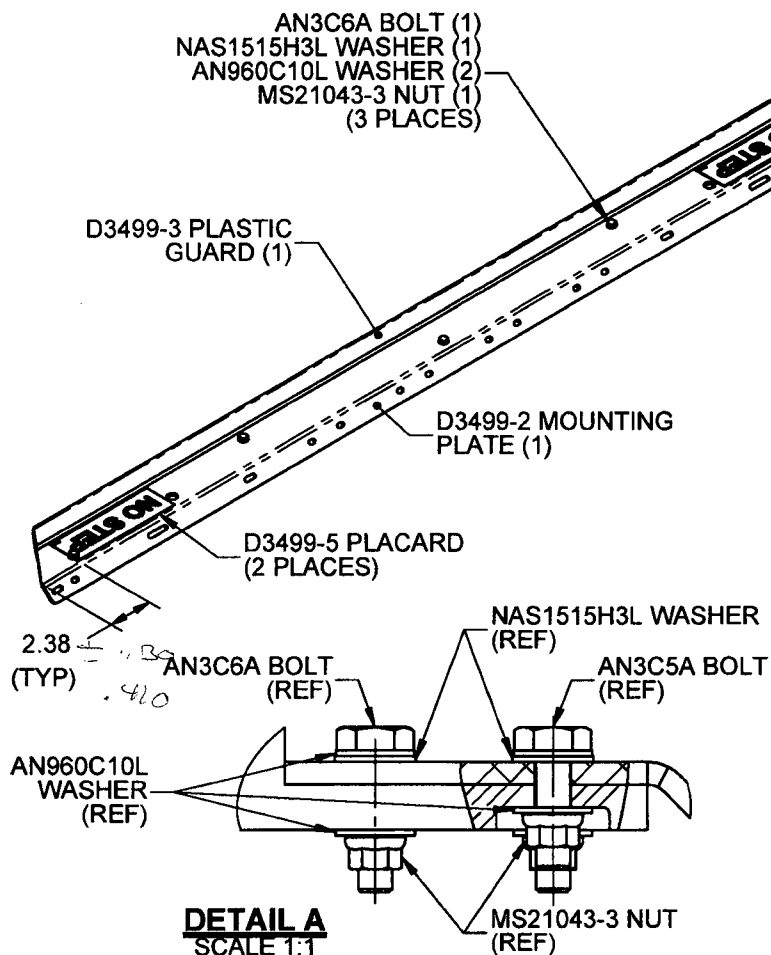
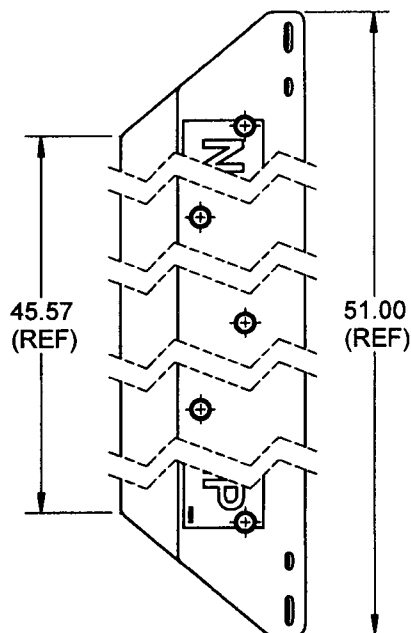
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

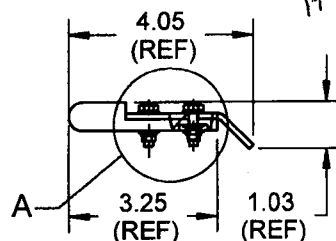
NOTE: Date & initial all entries

DART

| | | | |
|------------------------------|--------------------------------|--|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE USA, INC. PORT HADLOCK, WA | |
| CHECKED <i>PH</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3499 | REV. B SHEET 1 OF 4 |
| DATE 06.08.15 | | TITLE CABLE GUARD | SCALE 1:4 |
| A | 06.04.11 | NEW ISSUE | |
| B | 06.08.15 | RE-DESIGN D3499-2F/-3 | |

**REFERENCE ONLY****D3499-042 CABLE GUARD ASSEMBLY**

| QTY -042 | P/N | DESCRIPTION |
|-------------|------------|----------------------|
| X | D3499-042 | CABLE GUARD ASSEMBLY |
| 1 | D3499-2 | MOUNTING PLATE |
| 1 | D3499-3 | PLASTIC GUARD |
| 2 | D3499-5 | PLACARD |
| 2 | AN3C5A | BOLT |
| 3 | AN3C6A | BOLT |
| 10 | AN960C10L | WASHER |
| 5 | MS21043-3 | NUT |
| 5 | NAS1515H3L | WASHER |

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

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